ELECTRICAL STEEL FOIL GT-SERIES / ST-SERIES

Nippon Kinzoku group Electrical steel foil products



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We will offer environment-friendly and low core loss Electrical Steel Foils by superior rolling techniques.

In accordance with the principle of "We do not enter the roads where elephants walk.", we accommodate the various requests from customers based on the individual responses. We do not pursue quantities, and offer our products by 100% make-to-order manufacturing mainly in cold rolling business and processed products business.

In Nippon Kinzoku, the spirits of "Ever onward challenge to technologies" have been passed down to the next generations since the establishment, and our products play active roles in the state-of-the-art products such as automobile parts, electronic equipment, IT devices and medical equipment.

The Nippon Kinzoku group possesses 50 years' experience in manufacturing and sales of the Electrical Steel products, and earn the domestic and the foreign customer's trust particularly with the less than 0.1mm thick Electrical Steel Foils manufactured by our excellent rolling techniques. We will offer various cores, reactors, transformers and current transformers, etc. designed by cultivated technology for many years.

We will meet the needs of customers by active development of new materials and new products.

Company history of Nippon Kinzoku Group

HISTORY

The Nippon Kinzoku group has over 50 years experience in production and sales of Electrical Steel Products.

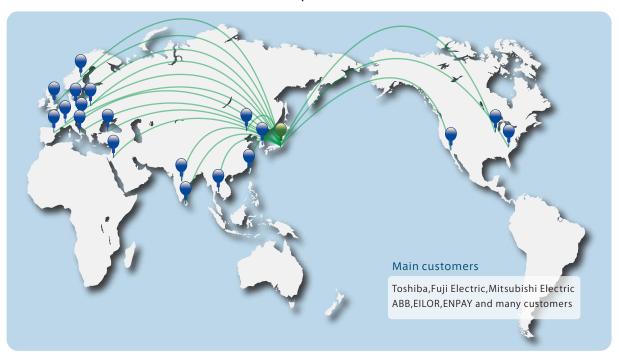
We are the only one manufacturer of the Electrical Steel Foils with the thickness less than 0.10mm in Japan. We design cores and various reactors by many years of cultivated design technology, and offer those products including prototypes. We have earned trusts from domestic and foreign customers in the sales of Electrical Steel Foils.

Corporate history

Nipp	oon Kinzoku Co., Ltd.	(1	Nikkin Denji Kogyo Co.,Ltd. 00% subsidiary company of Nippon Kinzoku)
1930	Establishment		
1940	Completion of Itabashi Plant		
1954	Start of production of Stainless steel products		
		1958	Establishment of HATTORI KOGYO Co.,Ltd.
1960	Establishment of Electrical Steel Production section		
		1962	Completion of Kawaguchi Plant
1963	Start of production of Electrical Steel Products		
		1977	Start of production of Electrical Steel Foils The company name was changed to NIKKIN DENJI KOGYO Co.,Ltd.
		1984	Installation of Slitter Line for Electrical Steel Foils
		1985	Start of production of various reactors
		1994	The capital was increased to 30 million yen.
		1997	The capital was increased to 60 million yen.
		2003	Acquired ISO9001 certification
2012	Facility expansion and reinforcement		

Main customers

Main customers are more than 100 companies in 15 countries.



Classification and weight ratio of products

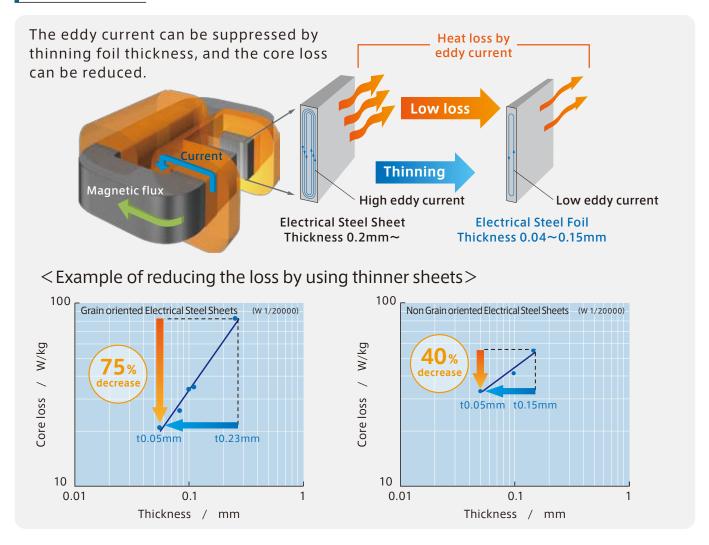


	Domestic 35%	Strips 15%	Cores and reactors etc. 20%			
Weight ratio of sales (%)	Overseas 65%	Stri 55	•	Cores and reactors etc.		

Advantages of Electrical Steel Foils

Recently, the needs for low loss and downsizing rise in the renewable energy electric power market and the high frequency inverter market. Nippon Kinzoku group offers the Electrical Steel Foils to meet these needs.

Low core loss

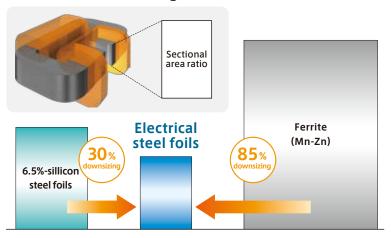


Downsizing

Thin Electrical Steel foils have high flux density and contribute to downsizing of reactors.

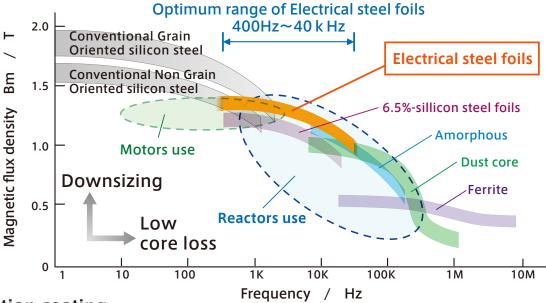
Core material	Magnetic flux density B8 (T)	Density (g/cm³)	Ratio of cross sectional area of core	
Grain Oriented Electrical Steel foils (GT-100)	1.8	7.7	1 (Base)	
6.5%-sillicon steel foils	1.3	7.5	1.4 times	
Ferrite	0.4	4.8	6.4 times	

Comparison of Sectional area in constant Magnetic flux



Optimum range of use

GT-series, which has higher Magnetic flux density in frequency 400Hz~40kHz compared with other materials , can realize to downsize the reactors.



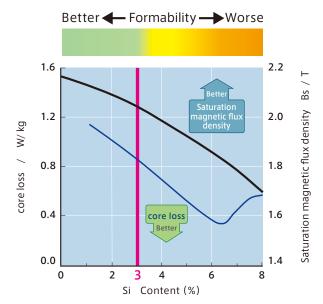
Insulation coating

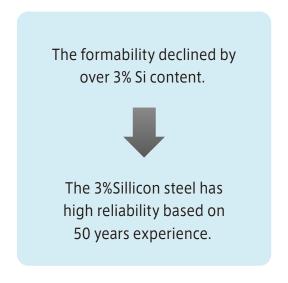
Excellent insulation coating makes the best use of the material characterization. The insulation coating keeps resistance up to 850° C.

Item	Characteristics	Standard		
Type of coating	Inorganic	IEC60404-1-1 (corresponds to EC-5)		
Heatproof temperature	Max 850℃	IEC60404-12		
Coating thickness	≦1µm	_		
Surface insulation resistance	≧10Ω·cm²	IEC60404-11(Measuring method)		
Lamination factor	≥90% Thickness0.05mm(0.0020in)	IEC60404-8-8		
Blanking Quality	Good	_		

Raw material

Electrical steel foils are made of 3%Sillicon steel (Raw material by NSSMC).





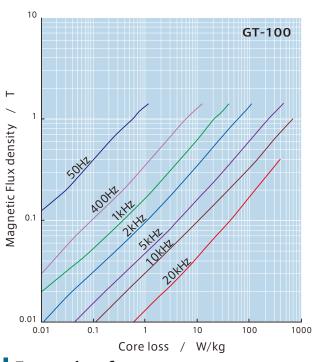
Grain Oriented Electrical Steel Foil

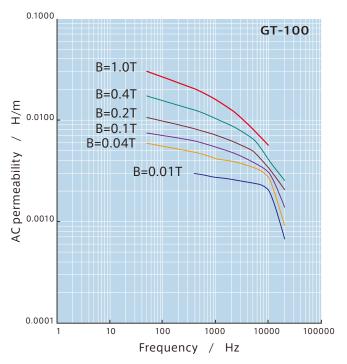
GT-Series

Typical magnetic properties and specification (IEC404-8-8)

Grade	Thickness Densi		Density		COTE 1055(W/KU) %1							Lamination factor
GT-series	mm	in	g/cm³	W _{15/50}	W _{15/400}	W _{10/1000}	W _{5/2000}	W _{2/5000}	W _{1/10000}	W _{0.5/20000}	density*2 B8	%
GT-100	0.10	0.0039	7.65	1.2	12.5	21.3	18.0	15.2	10.4	13.0	1.82	93
Specification	_	_	_	_	≦15	_	_	_	_	_	≧1.7	≧91
GT-080	0.08	0.0031	7.65	0.9	13.2	17.5	13.9	11.1	9.6	8.2	1.80	92
GT-050	0.05	0.0020	7.65	1.7	13.0	17.0	13.0	10.2	7.1	5.3	1.75	90
Specification	_	_	_	_	_	≦24	_	_	_	_	≧1.6	≧88
GT-040	0.04	0.0016	7.65	2.0	17.9	20.3	15.6	10.3	8.3	4.0	1.61	90

 $^{\%1~}W_{10/1000}~Core~loss~in1.0(T)/1000(Hz)$ $\%2~B_8~Magnetic~flux~density~at~magnetizing~force~800(A/m)$





Example of usage

8 8 9	Reactors	Advantage
	High frequency inverter(ex.UPS)	Low loss
	Renewable energy power system (ex. Power conditioners)	Downsizing
	Direct current power transformer system	Seese
	High frequency transformer	Advantage
	Welding machine, medical equipment,	Low loss
	and lighting	Downsizing

Non Grain Oriented Electrical Steel Foil

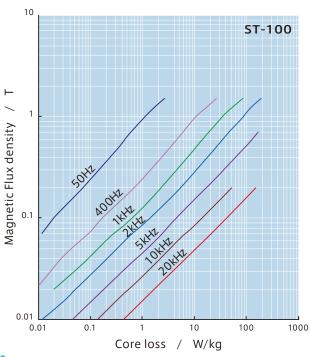
ST-Series

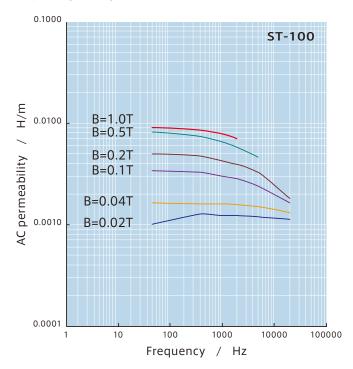
Typical magnetic properties and specification (IEC404-8-8)

Grade	Thick	kness	Density								Magnetic flux	Lamination factor
STseries	mm	in	g/cm³	W _{15/50}	W _{10/400}	W _{10/1000}	W _{5/2000}	W _{2/5000}	W _{1/10000}	W _{0.5/20000}	density*2 B ₅₀ T	% %
ST-150	0.15	0.0059	7.65	2.3	11.6	39.4	30.0	21.5	17.2	14.2	1.66	94
Specification	_	_	_	_	≦14	_	_	_	_	_	≧1.6	≧92
ST-100	0.10	0.0039	7.65	2.7	11.0	34.1	25.3	17.0	12.9	10.2	1.65	93
Specification	_	_	_	_	≦13	_	_	_	_	_	≧1.6	≧91
ST-050	0.05	0.0020	7.65	3.0	12.3	34.4	23.7	13.0	7.5	6.0	1.63	90
Specification	_	_	_	_	_	≦45	_	_	_	_	≧1.6	≧88

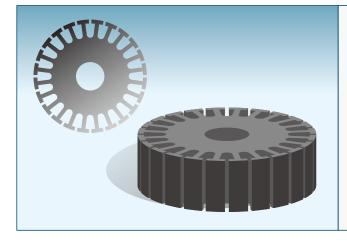
^{%1} W10/1000 Core loss in1.0(T)/1000(Hz)

^{%2} B₅₀ Magnetic flux density at magnetizing force 5000(A/m)





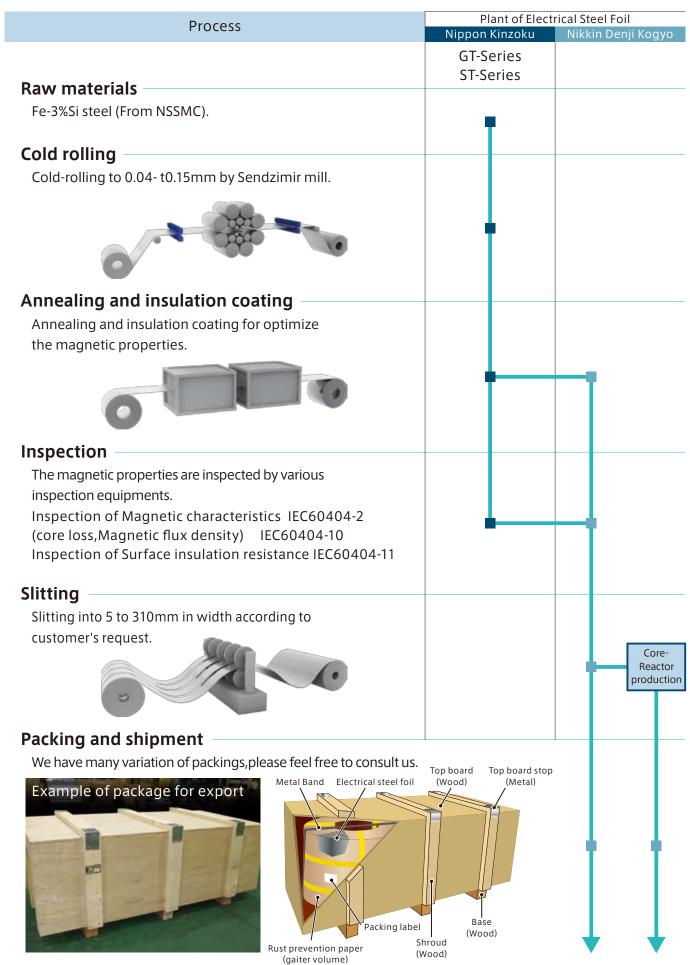
Example of product and usage

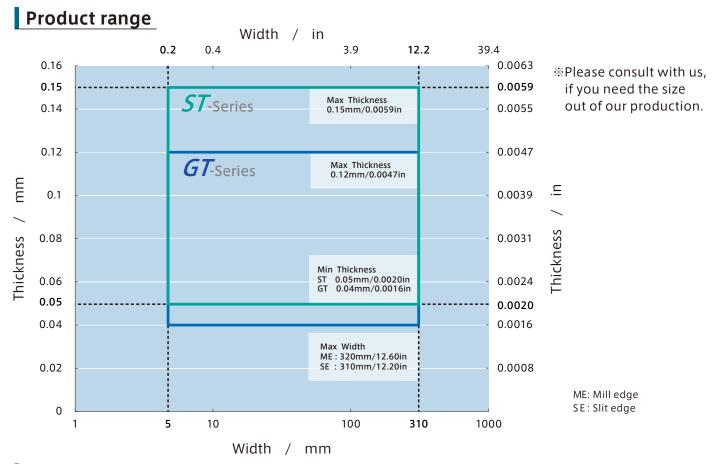


Mortor core	Advantage
Automotives(EV/HEV) HDD Medical equipment	High rotation (Reduction of heat generation) Downsizing
Magnetic bearing	Advantage
Turbo-molecular pump	Reduction of heat generation
A STATE OF THE STA	

Manufacturing process

Manufacturing process





Product tolerances

			Board t	hickness		Width al	lowance		Inside di	ameter of
Grade	Thic	kness	allowance		5mm≦w (0.2in)	≦150mm (5.9in)	150mm≦¹ (5.9in)	w≦310mm (12.2in)		oil
	mm	in	mm	in	mm	in	mm	in	mm	in
GT-100	0.10	0.0039	±0.010	±0.00039						
GT-080	0.08	0.0031	±0.010	±0.00039					250	9.8
GT-050	0.05	0.0020	±0.008	±0.00031	.0.4	.0.016	. 0. 5	. 0. 020		
GT-040	0.04	0.0016	±0.008	±0.00031	+0.4	+0.016	+0.5	+0.020	300	11.8
					-0	-0	-0	-0	400	15.7
ST-150	0.15	0.0059	±0.015	±0.00059					500	19.7
ST-100	0.10	0.0039	±0.010	±0.00039					300	15.7
ST-050	0.05	0.0020	±0.008	±0.00031						

Typical Mechanical properties

Grade	Density g/cm³	Lamination factor %	Tensile strength MPa	Elongation %	Vickers Hardness Hv	Resistivity value μΩcm
GT-100	7.65	93	420	9	202	48
GT-050	7.65	90	387	11	179	48
ST-150	7.65	94	496	15	205	52
ST-100	7.65	93	476	13	198	52
ST-050	7.65	90	487	12	182	52

Application consideration

Insulation coating

The Insulation coating of Electrical steel foils have Characteristics as follows.

1. Coating type

The inorganic insulation coating corresponds to IEC60404-1-1 EC-5.

The coating keeps the resistance up to 850°C

The same insulation coatings (both side) are applied to GT-series and ST-series.

2. Characteristics

High lamination factor is obtained, because the coating thickness is less than $1\mu\text{m},$

The coating has high surface insulation resistance more than $10\Omega \cdot cm^2$.

The coating is thermally and chemically stable.

Heat treatment at customer

Stresses by cutting, punching and bending have adverse effects on magnetic properties. To relieve these stresses, stress relief annealing should be performed if necessary. The cautionary statements about stress relief annealing are as follows.

The following points call for attention

(Heat treatment condition)

1. Annealing temperature and times

The annealing temperature of $730-770^{\circ}$ C, for 2-3 hours is recommended.

2. Cooling rate

Cooling rate of 50-100 $^{\circ}$ C/hr, and removing temperature of cores from the furnace 350 $^{\circ}$ C below will have the vest results.

3. Annealing atmosphere

Compositions of atmosphere gas are needed to be highly pure Nitrogen or mixed gas of 5-10% Hydrogen and 90-95% Nitrogen with the dew point less than 0° C.

(Notes)

1. Carburizing

The electrical steel foils can be easily carburized by annealing, because they are low carbon steel. The spacers and the inner cover of batch-type furnace should be made of low carbon steels. Oil, paper and cloth mast be removed completely.

2. Piling

If the annealing base is not level, the electrical properties are deteriorated when they are stacked. The heat radiation and the heat transfer by convection of atmosphere should be considered. Unlevel surfaces of the bases reduce the performance of the cores because of the induced strains.

Substances of environmental concern

The Electrical Steel Foils have no intentional addition of hazardous components nor use in manufacturing process according to RoHS directive and the REACH restriction, all components are below the restricted threshold value.

Design and Experimental Support

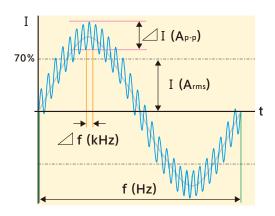
We can quickly offer the simulation data of reactors used our materials based on our many years' experiment when you show your specification.

We can make a small amount of prototypes up to 30kg.

Procedure from spec decision to trial production.

Spec decision

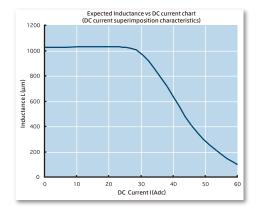
Reactor specification item								
Essential item	Item	Sign	Unit					
•	Rated Inductance	L	μН					
	Rated Current	I	Adc or Arms					
	Base Frequency	f	Hz					
	Carrier Frequency	⊿f	kHz					
	Carrier Current	⊿I	A_{p-p}					
	Minimum inductance	L _{min}	μН					
	Maximum current	I max	A_p					
	Temperature rise	_	K					
	Velocity of cooling air	_	m/s					
	Insulation class	B∙F∙H	_					
	Direct current resistance	R_{dc}	mΩ					



Design

The best core size is designed, and the core loss and the DC current superimposition characteristics could be calculated.

Design specification				Externals size
Specifications No.		**-***		A C
Inductance (µm)		1000		
Base current (Arms)		25		-(+)(+)- - - -
Base frequency (Hz)		50		
Career frequency (kHz)		20		
Career current(Ap-p)		5		
Insulation class		F		
Cooling methods		Dry type air cooling		<u>,m,o</u>
Dielectric strength		AC50Hz 2kV×1min		
Size (mm)	Α	MAX	90	
	В	MAX	130	
	С	MAX	80	
	D	MAX	180	
	E	74		<u>[E</u>] F
	F	66		
	G	50		
	H	53		Expectation value of core loss (W) 19
	I	5		Expectation value of Coil loss (W) 13
	J	5.3		
Estimating weight(kg)		1.7		



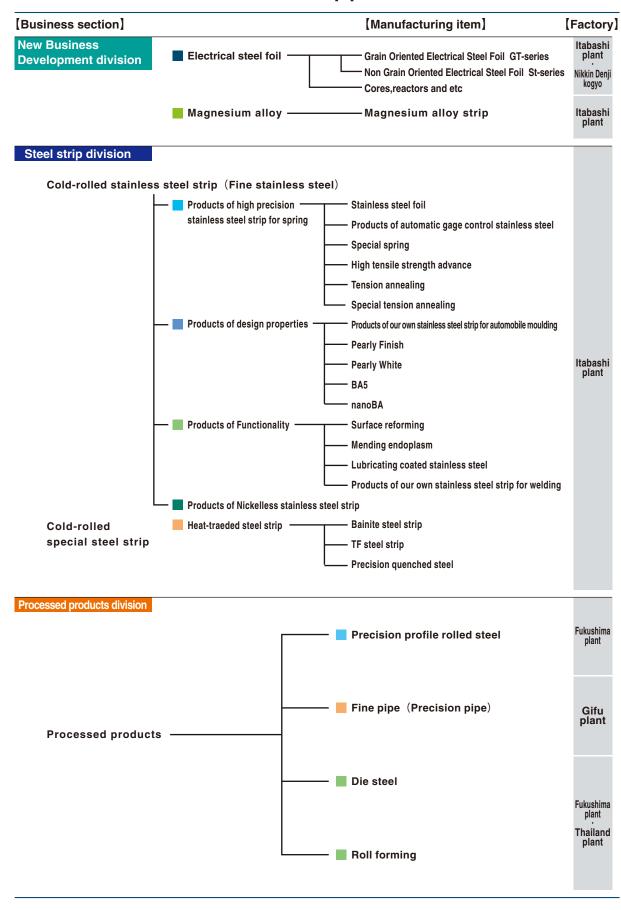
Making for trial production

There are many experimental results for various types, and please feel free to inquire.

TN shape	SC shape	EC shape	ECP shape	SCP shape



Manufacturing items and manufacturing factory of three business section of Nippon Kinzoku



Plant Locations of Electrical Steel Foil and Stainless Steel Itabashi plant

We introduced latest production and testing. We will meet the customer's demands with our concept that are "more thinnig", "high precision", "more functional" and "more beautiful".

Nippon Kinzoku group will advance new technology with the technical research center in Itabashi plant.

Itabashi plant

4-10-1, Funato Itabas hi-ku, Tokyo 174-8560, Japan TEL 03-3968-6300

Productitem

- ·Cold-rolled stainless steel strip (JIS-G4305)
- ·Cold-rolled special steel strip (JIS-G3311)
- •Electrical steel foil •Magnesium alloy Magnesium alloy SO 9001:2000/IIS O 9001:2000 ISO 14001:2004/IIS O 14001:2004

ISO 9001:2000/JIS Q 9001:2000 ISO 14001:2004/JIS Q 14001:2004 Registration number:1637 Registration number:E204 Approvals obtained in 29.May 2003 Approvals obtained in 21.December 2000



Nippon Kinzoku (Itabashi plant)

Plant Locations of Electrical steel foils, cores, reactors, etc. Nikkin Denji Kogyo

The Nikkin Denji Kogyo possesses 50 years' experience in manufacturing and sales of the Electrical Steel products, and earn the domestic and the foreign customer's trust, particularly with the less than 0.1mm thick Electrical Steel Foils manufactured by our excellent rolling techniques. We will offer various cores, reactors, transformers and current transformer, etc. designed by cultivated technologies for many years.

1308-1, Angyoryonegishi Kawaguchi-shi, Saitama 333-0834, Japan TEL: 048(283)1001 FAX: 048(283)1004 Product item

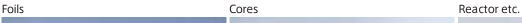
- ·Electrical steel foil ·Core
- ·Reactor transformer and current transmissions, etc.



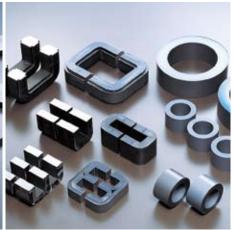
Nikkin Denji Kogyo

ISO9001 : 2008

Registration number: 9769 Approvals obtained in 28.March 2003









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